

Date: Monday, 05/03/2007 11:52:41 AM
 User: Linda Lacelle

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING LUG	
Job Number	: 30996		Part Number	: D32351	
Estimate Number	: 10428		Drawing Number	: D3235 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 05/03/2007 S.O. No. : N/A		Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 01/03/2007 Type : MACHINED PARTS		Due Date	: 03/12/2007 Qty: 150 Um: Each	
Previous Run	: 30050				
Written By	:				
Checked & Approved By	:				
Comment	: Est A 04.04.19 New issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2423	Lug Extrusion  Comment: Qty.: 0.0717 f(s)/Unit Total: 35.8575 f(s) Lug Extrusion D2423 extrusion Batch: B30062
2.0	BAND SAW	BAND SAW  Comment: Band Saw Cut D2423 extrusion to 0.820" Batch: 30062
3.0	PG	PURCHASING  Comment: PURCHASING Issue P/O B30062 Possible Supplier : Metec Machine per Drwg D3235 Rev.A  (100- May 16 8:15 AM) (100- May 16 8:15 AM) (100- May 16 8:15 AM) (100- May 16 8:15 AM)
4.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Receive & Inspect for transit damage  (100- May 16 10:00 AM) (100- May 16 10:00 AM) (100- May 16 10:00 AM) (100- May 16 10:00 AM)
5.0	QC5	INSPECT WORK TO CURRENT STEP  Comment: INSPECT WORK TO CURRENT STEP  (100- May 16 10:00 AM) (100- May 16 10:00 AM) (100- May 16 10:00 AM) (100- May 16 10:00 AM)

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Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

AS

07-06-14

150

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT WORK TO CURRENT STEP

ML 07/06/18

150

8.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

PP

07/06/19

150

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

ML 07/06/20

150X

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: SF 473

7/6/20 SP

150X JE

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/07/03

150

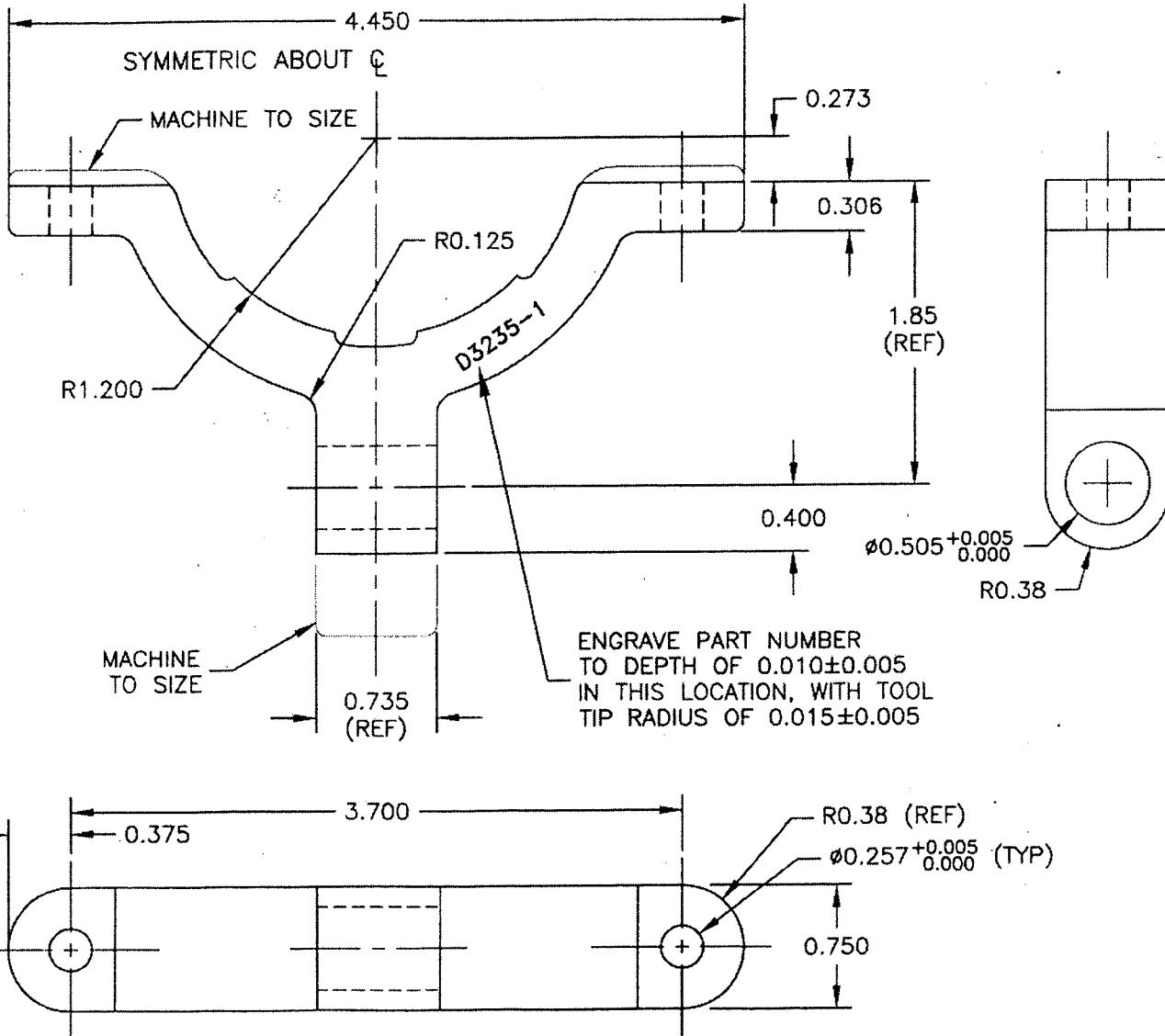
Job Completion



UL 07-07-03

DARTCOPY IS
ISSUED

DESIGN	61	DRAWN BY	JP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[initials]</i>	APPROVED	<i>[initials]</i>	DRAWING NO. D3235
DATE	04.03.02	TITLE	MOUNTING LUG	REV. A SHEET 1 OF 1 SCALE 1:1
		A	04.03.02	NEW ISSUE

RELEASED
040405-001**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

REF ID: A1000000000000000000000000000000



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
30	D2230-3	Lug B30993	BLKT00001
50	D2731-3	Lug B30994	BLKT00001
50	D2731-7	Lug B30995	BLKT00001
150	D3235-1	Lug B30996	BLKT00001
50	D3394-1	Lug B30997	BLKT00001
50	D3394-3	Lug B30998	BLKT00001

MATERIAL: supplied by DART D2423 B30062

A handwritten signature in black ink, appearing to read "Shig (Regula) Walz".

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shig (Regula) Walz".

Vankleek Hill, June 12, 2007

